



SS25HF NH PAJERO

FITTING INSTRUCTIONS

1. REMOVE GUARD LINER AND AIR CLEANER ASSEMBLY FROM CAR. UNBOLT BOOM BOTTLE AND REMOVE FROM INNER GUARD.
2. SIT TEMPLATE ON GUARD, AS SHOWN IN DIAGRAM, AND MARK HOLE POSITIONS. REMOVE TEMPLATE. DRILL MAIN HOLE TO 86MM. SMALLER HOLES TO BE DRILLED 13MM.
3. SCREW STUDS INTO INSERTS IN BACK OF SNORKEL. BOLT UPPER MOUNTING BRACKET TO SNORKEL. SIT SNORKEL ON CAR AND MARK BRACKET POSITION ON "A" PILLAR. REMOVE SNORKEL, TAKE BRACKET FROM SNORKEL AND MARK HOLE POSITIONS ON PILLAR. DRILL HOLES TO 8MM.
1. PAINT ALL HOLES TO PREVENT RUST.
5. SIT ALLOY CASTING IN POSITION ON OUTER SIDE OF INNER GUARD. MARK HOLE POSITIONS FROM BOOM BOTTLE, HOLES ON CASTING AND DRILL 8MM. BOLT CASTING INTO POSITION, USING FOAM GASKET TO SEAL AGAINST BODY. SCREW UPPER MOUNTING BRACKET INTO POSITION.
6. PLACE RUBBER HOSE ON CASTING SNOUT. SIT SNORKEL BODY IN PLACE WITH FOAM GASKET, AND SECURE WITH APPROPRIATE HARDWARE. CLAMP HOSE TO SNOOTS USING HOSE CLAMPS.
7. REFIT AIR CLEANER ASSEMBLY TO VEHICLE. BE SURE TO SEAL ALL JOINTS WITH SILICONE. REFIT GUARD LINER TO CAR. PLACE AIR RAM ON TOP OF SNORKEL AND TIGHTEN.

10	ADAPTOR GASKET	1	553-105-000
15	BODY GASKET	1	553-015-000
20	TEMPLATE	1	553-017-000

THIRTY NINTH COMALDA PTY. LTD. A.C.N. 006 879 107 - TRADING AS

LUXONS 4WD EQUIPMENT

1/72 BAYFIELD RD. BAYSWATER, VICTORIA. 3153. AUSTRALIA. TEL: +61 3 720 4211 FAX: +61 3 720 4850



SS25HF COMPONENT LIST

ITEM	DESCRIPTION	QTY	PART NO
✓ 1	SNORKEL BODY	1	555-133-000
✓ 2	3" AIR RAM ASSEMBLY	1	000-135-000
✓ 3	UPPER MOUNTING BRACKET	1	555-032-000
✓ 4	BODY CLIPS	4	000-960
✓ 5	S/T SCREWS 4.2 x 13MM	4	000-951
✓ 6	6MM x 12MM BOLTS	3	000-001
✓ 7	6MM STAR WASHER	3	000-304
✓ 8	6MM FLAT WASHER	3	000-301
✓ 9	8MM x 25MM STAINLESS STUD	5	000-110
✓ 10	8MM x 30MM FENDER WASHERS	5	000-311
✓ 11	8MM NYLOC NUT	5	000-205
✓ 12	70-90 HOSE CLAMPS	2	000-908
✓ 13	6MM x 25MM BOLT	1	000-004
✓ 14	6MM x 30MM BOLT	1	000-005
✓ 15	6MM NYLOC NUTS	2	000-204
✓ 16	6MM FLAT WASHERS	4	000-301
✓ 17	CAST ALLOY ADAPTOR	1	555-023-000
✓ 18	3' CONNECTING HOSE x 50MM	1	000-834
✓ 19	ADAPTOR GASKET	1	555-406-000
✓ 20	BODY GASKET	1	555-016-000
✓ 21	TEMPLATE	1	555-017-000

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